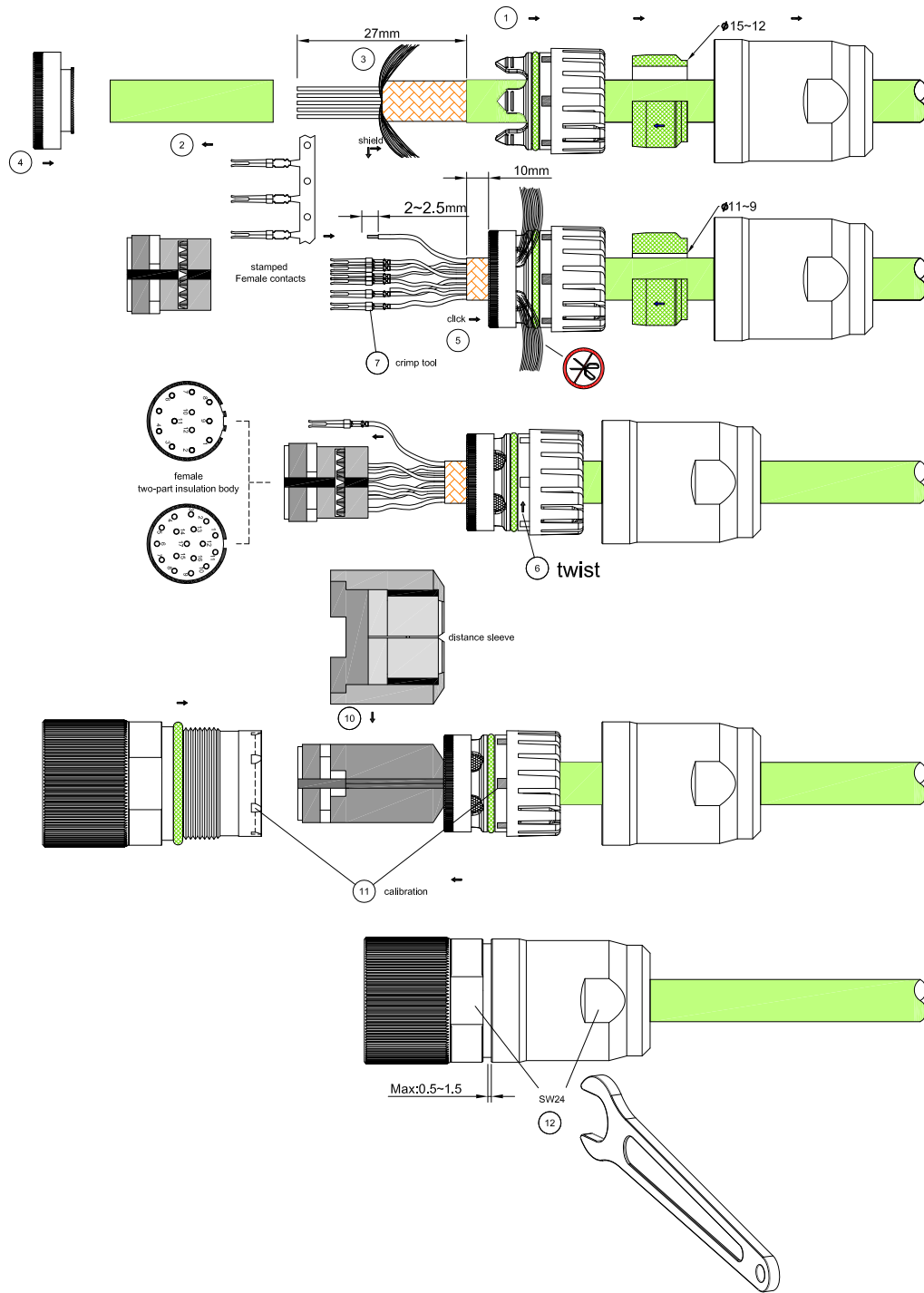


# M23 Circular signal connectors

## Assembly Instruction for

### Plugs series

### 12 to 21 way insulation bodies



REV:	REVISION DESCRIPTION	NAME	REV DATE
5			
4			
3			
2			
1			

basic tolerance	concentricity tolerance
>0 ±0.05	±0.15
>6 ±0.1	angle ±0.5°
>30 ±0.15	
>120 ±0.2	
>400 ±0.3	
>1000 ±0.5	

DO NOT SCALE DRAWING			
NAME:	DATE:	TITLE:	DEG NO.
DESIGN	Tin	2014.02.12	
DRAWN	Tin	2014.02.12	
CHECKED	Leana	2014.02.12	
Q.A.	Kever	2014.02.12	

MODULAR CONNECTOR SYSTEMS			
M23 Circular signal connectors			
P4A-D-2014-9A-Plugs-clour(M-T)	REV:	G0	
SCALE:	1:1	SHEET 1 OF 1	A3 - ASSEMBLY

