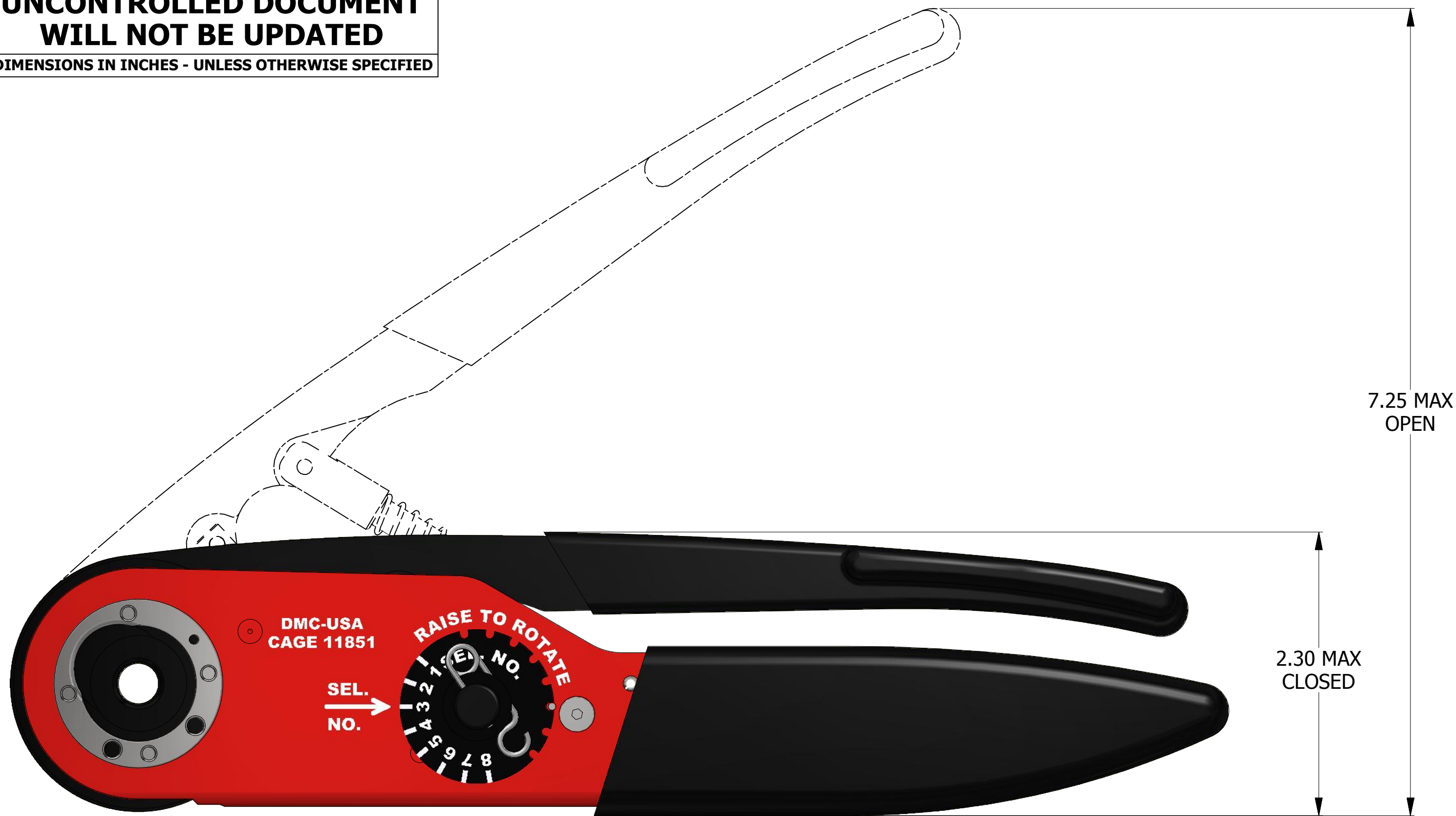


REVISIONS						
REV	ECO NO.	DESCRIPTION	BY	DATE	APP'D BY	DATE
2		ORIGINAL RELEASE	AAM	6/9/1999	RRR	6/9/1999
3	23590	UPDATED AND ADDED GAGE	TD	1/5/2015		

**UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED**

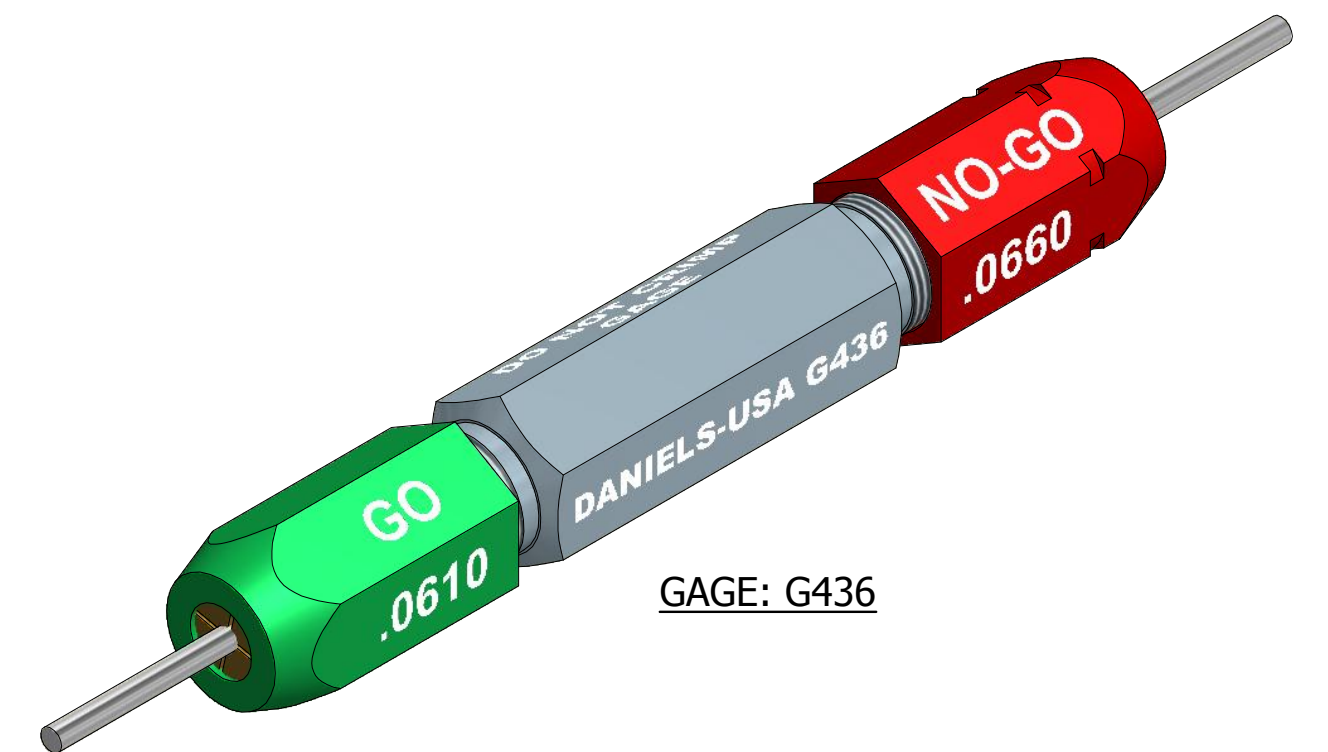
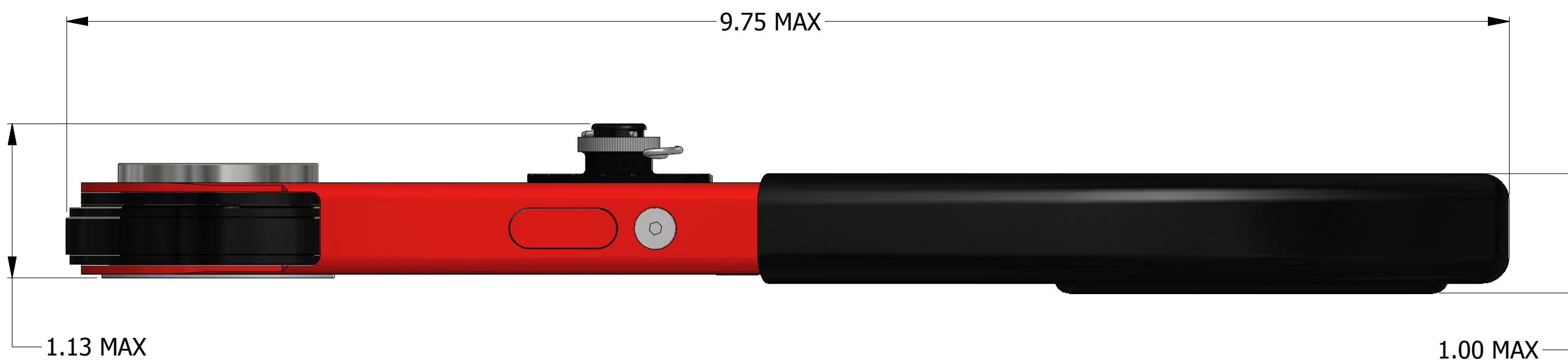
DIMENSIONS IN INCHES - UNLESS OTHERWISE SPECIFIED



GAGING LIMITS OF INDENTERS

SEL NO	INSPECTION GAGE	
	Ø GO ±.0001	Ø NO-GO ±.0001
1	.0360	.0410
2	.0450	.0500
3	.0520	.0570
4	.0610	.0660
5	.0690	.0740
6	.0760	.0810
7	.0860	.0950
8	.1000	.1100

CHECK WITH GAGE: G436 SEL #4



GAGE: G436

2. INDENTER HOLDER OPENING IS Ø.325

1. USE ONLY WITH POSITIONERS THAT ARE SPECIFICALLY DESIGNED FOR THE M309 CRIMP TOOL

NOTES:

RESTRICTED & CONFIDENTIAL
 CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR PURPOSES FOR WHICH LENT.
 CREATED FROM AN INVENTOR MODEL. CHANGES MUST BE REFLECTED IN THE 3D PART
 DO NOT SCALE DRAWING

MATERIAL	ITEM	PART NO.	QTY.	DESCRIPTION / REMARKS
N/A	DRN. BP CHK'D. AAM	DATE 4/25/1985 DATE 4/25/1985		DMC DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851
HEAT TREAT	NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DMC PART NUMBER INDICATED. ACTUAL DMC PART NUMBER IS CAD PART NUMBER WITHOUT THE "-ENV" SUFFIX		TITLE CRIMP TOOL ENVELOPE DRAWING	
FINISH	WHERE USED:	SIZE	SCALE	CAD P/N
N/A		C	1.25X	M309-ENV
				DWG. NO. M309
				SHEET 1 OF 1
				REV. 3